

# KBAC

## Hybrid Drive™

### A Digital AC Drive with Analog Interface

Rugged Die-Cast Aluminum NEMA 4X / IP65 Enclosure with Hinged Cover

Washdown and Watertight for Indoor and Outdoor Use

#### Primary Features

Horsepower 1/8 to 5 HP, Jumper Selectable  
115/230/460 VAC - 1ph & 3ph Input  
Output 230/460 VAC - 3ph for AC Induction Motors  
Starting Torque 200%  
Diagnostic LED Status Indicators  
FDA Approved Finish\*

#### GFCI Compatible

Allows equipment to operate with Ground Fault Circuit Interruption circuit breakers or outlets. (Factory programming required.)

#### Benefits

##### Saves Time

Easy to Install and Simple to Operate.  
Does not require commissioning.  
Up and running in less than 10 minutes.

##### Motors Last Longer

Proprietary CL Software  
Provides overload protection, prevents motor burnout and eliminates nuisance tripping. UL approved as electronic overload protector for motors.

##### Energy Saving

Uses only the power the application requires.  
Replacing constant speed with variable speed will significantly reduce energy costs.

##### Customization for OEM's

When an off the shelf drive does not meet your needs, KB will work with you to provide a custom drive solution, Ready to Use, "Out-of-the-Box."

Customization includes: Pre-calibrating or programming of a stock control, adding a custom label or branding, custom software, PLC functions or designing a new control.

\*White cases only.



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## Additional Features

### Sensorless Flux Vector Control

Flux Vector Compensation with Static Auto-Tune provides excellent speed regulation with high torque loads throughout the entire speed range. Auto energy saving at light loads. Smooth motor torque.

### Electronic Inrush Current Limit (EICL™) Protection

Eliminates harmful inrush AC line current during power up.

### Run/Fault Relay

Can be used to turn equipment on or off, to signal a warning if the drive is put into "Stop" mode, or to signal if a fault has occurred.

### Start/Stop Switch

Provides electronic "Start" and "Stop" functions.

### Ride-Through

Provides smooth recovery to the previous set speed during a momentary power loss.

### Holding Torque at Zero Speed

Resists motor shaft rotation when the drive is in "Stop" mode.

### Regeneration Protection

Eliminates tripping due to high bus voltage caused by rapid deceleration of high inertial loads.

### Undervoltage and Overvoltage Protection

Shuts down the drive if the AC line input voltage goes above or below the operating range.

### Short Circuit Protection

Shuts down the drive if a short circuit occurs at the motor (phase-to-phase).

### Trimpot Adjustments

Min. Speed, Max. Speed, Accel, Decel, DC Injection Brake, Current Limit, Boost, Jog, Slip Comp.

### Juniper Selections

AC Line Input Voltage, Horsepower, Auto Ride-Through, 50Hz/60Hz Motor Frequency, 1X/2X Motor RPM, Boost Mode, Brake Mode, Run/Fault Output Relay, NO/NC Stop Contact, Constant/Variable Torque Mode, Constant/Variable Torque I<sup>2</sup>t.

## Drive Options

### On/Off AC Line Switch

Disconnects the AC line.

### Forward-Stop-Reverse Switch

Provides motor reversing and stop functions.

### Run-Stop-Jog Switch

Selects speed setting from either the Main Speed Potentiometer or the JOG Trimpot.

### Signal Isolator

Provides isolation between a non-isolated signal source and the drive.

### Auto/Manual Switch

When used with the Signal Isolator, it selects the remote process signal or the Main Speed Potentiometer.

### Class "A" (CE) RFI Filter

Installs inside the drive.

### Liquidtight Fittings

Provides a liquid-tight seal for wiring the drive. Kit includes necessary liquidtight fittings.

Visit [kbelectronics.com](http://kbelectronics.com)

to learn about Build-A-Drive™, KB's New AC Inverter Program and to watch the new KBAC installation demo video.



## Applications

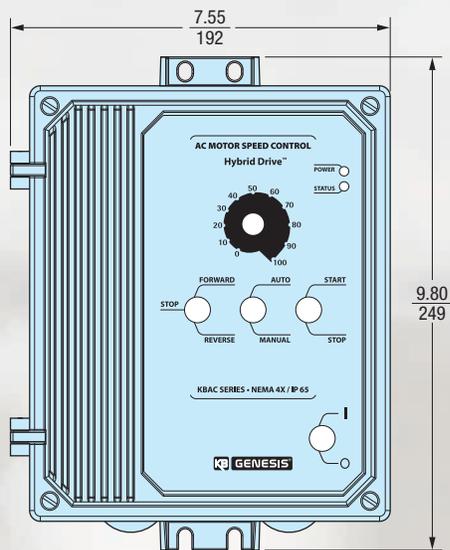
- Actuators • Air Cleaners • Amusement Rides
- Ball Pitching Machines • Blowers • Boat Lifts
- Bowling Alley Lane Cleaners • CNC • Conveyors
- Door and Gate Openers • Drilling • Duct Cleaners
- Dumbwaiters • Elevators and Hoists
- Exercise Equipment • Fabric Processing • Fans
- Feeders • Film Processing • Floor Cleaning
- Food Processing • Garment Cutting
- Grinding and Polishing • Hoppers • Horse Walkers
- HVAC • Indexers • Irrigation • Laminating
- Lift Station Pumps • Machine Tools
- Medical • Milling • Mixers • Oven Conveyors
- Packaging • Paint Blenders, Shakers, and Sprayers
- Paper Handling • Portable Equipment Used with GFCIs
- Pottery Wheels • Printing
- Pumps • Range Hoods • Sandblasting • Saws
- Sewing • Stretch Wrap • Textile • Treadmills
- Therapeutic Vibrators • Washing Machines
- Wave Soldering • Web Processing • Wheelchair Lifts
- Whole House Vacuums and Attic Fans
- Wire Feeders • Wood and Metal Lathes and Cutters
- Winders and Unwinders



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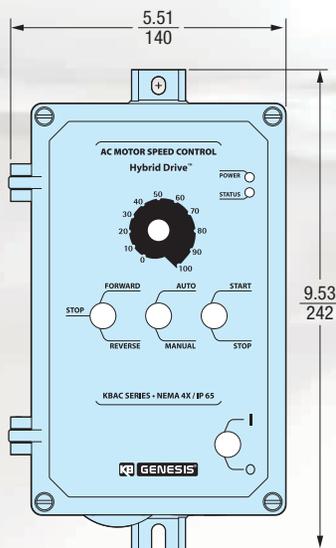
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### Case "B" – (Inches/mm)



Maximum Depth:  $\frac{7.25}{184}$

### Case "A" – (Inches/mm)



Maximum Depth:  $\frac{5.86}{149}$

## Ratings

### 115/230 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-24D	9987	9988	1, (0.75)	3.6	5.9	2.7	A
KBAC-27D**	9520	9521	2, (1.5)	6.7	10.3	4.7	B

\*\*115 VAC Rating: 1.5 HP (1.13 kW), 5.5 Amps.

### 230 VAC 1-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-29 (1P)	10001	10002	3, (2.25)	9	10.3	4.7	B

### 230 VAC 1 and 3-Phase Input • 230 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-29***	9528	9529	3, (2.25)	9	10.3	4.7	B

### 460 VAC 3-Phase Input • 460 VAC 3-Phase Output

Model No.	Part No.		Ratings		Net Weight		Case
	Gray	White*	HP, (kW)	Amps	Lbs.	kg	
KBAC-45	9530	9531	3, (2.25)	5.5	10.3	4.7	B
KBAC-48	9540	9541	5, (3.75)	8.3	10.3	4.7	B

\*FDA approved (white cases only). \*\*\* Rated 2 HP (1.5 kW), 6.7 Amps with 1-Phase Input.

## Specifications

Maximum Load (% of Current Overload for 2 Minutes)	150
Carrier, Switching Frequency (kHz)	16, 8
Output Frequency Resolution (Hz)	0.06
Minimum Output Frequency to Motor (Hz)	0.3
Acceleration Time (Seconds)	0.3 – 20
Deceleration Time (Seconds)	0.3 – 20
Speed Range (Ratio)	60:1
Speed Regulation (30:1 Speed Range, 0 – Full Load) (% Base Speed)	2.5
Stalled Motor Trip Time (Seconds)	6
Braking	Regenerative*
Operating Temperature Range (°C / °F)	0 – 40 / 32 – 104
Storage Temperature (°C / °F)	-25 – +85 / -13 – +185

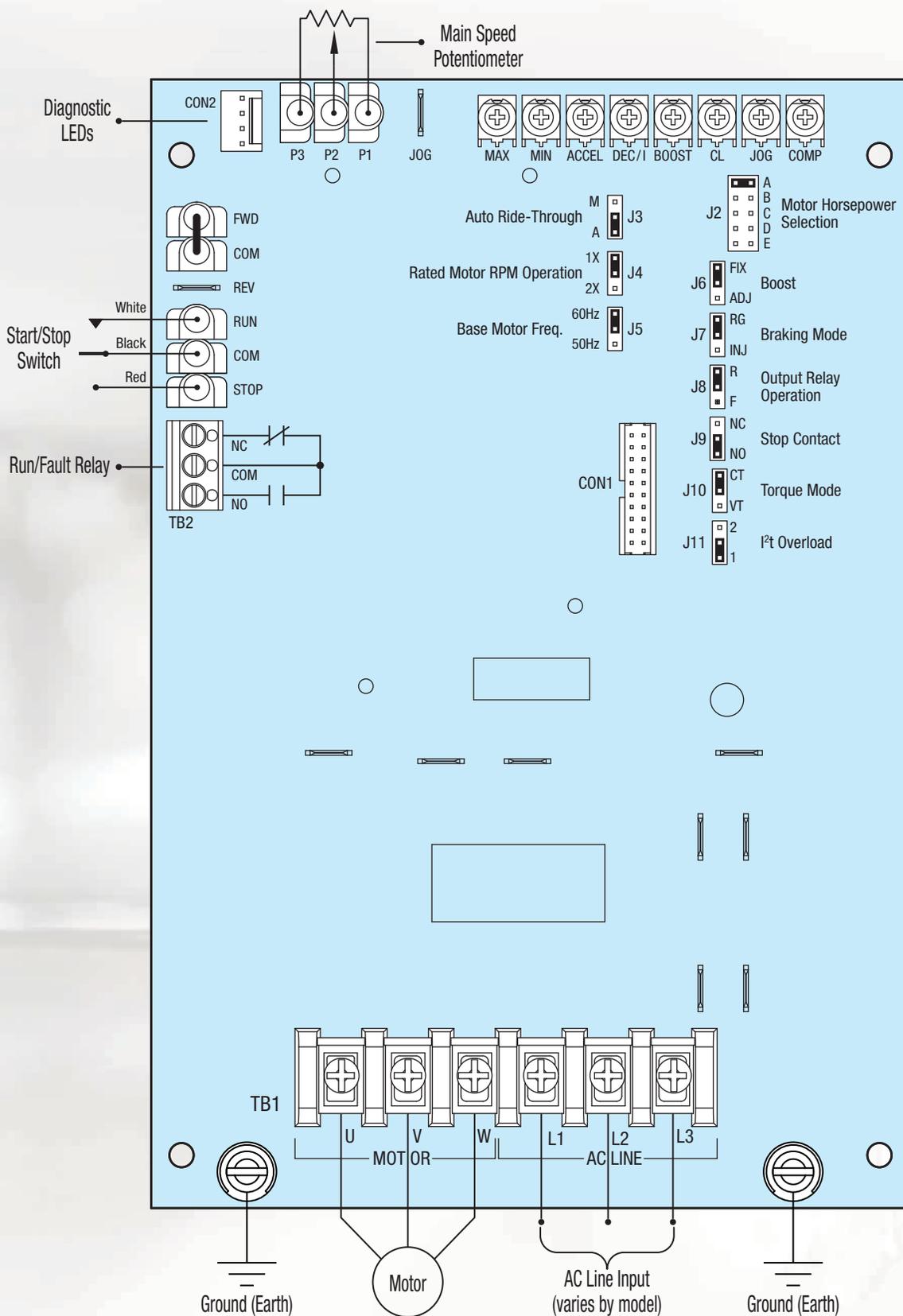
\*DC Injection Braking – Jumper selectable.



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# General Connection Diagram



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